STANDARD PRODUCT & SHEARING TOLERANCES

CHART

TOLERANCE	EXPANDED TYPE	THICKNESS (in)	WIDTH & LENGTH (in)
SHEET THICKNESS	FLATTENED	ALL THICKNESSES	+/- 1/8"
	STANDARD	LESS THAN 3/16"	+/- 3/16"
		3/16" TO 3/8"	+/- 1/4"
	GRATING	ALL THICKNESSES	+/- 1/4"
	CATWALK	ALL THICKNESSES	+/- 1/4"
BOND SHEAR	ALL TYPES	ALL THICKNESSES	+/- 1/2 DIAMOND
CAMBER	FLATTENED	ALL THICKNESSES	3/32" PER FOOT
	STANDARD	ALL THICKNESSES	1/16" PER FOOT
	GRATING	ALL THICKNESSES	1/16" PER FOOT
	CATWALK	ALL THICKNESSES	1/16" PER FOOT
FLATNESS	FLATTENED	ALL THICKNESSES	1-1/2" FROM PLANE SURFACE
	STANDARD	ALL THICKNESSES	1-1/2" FROM PLANE SURFACE
TAPER	FLATTENED	ALL THICKNESSES	1/8" PER FOOT; 3/8" MAXIMUM OVERALL
SQUARENESS	ALL TYPES	ALL THICKNESSES	1/8" PER FOOT; 1/2" MAXIMUM OVERALL

Additional information on McNICHOLS® Expanded Metal tolerances is available at 800.237.3820 or at sales@mcnichols.com.

