

TOLERANCE	WIDTH (in)	17 GAUGE & LIGHTER		16 GAUGE & HEAVIER	
SHEET & PLATE THICKNESS	UP TO 36"	1/2"		1/2"	
	36" TO 60"	3/4"		1/2"	
	OVER 60"	1"		--	
	60" TO 72"	--		3/4"	
	OVER 72"	--		1"	
TOLERANCE	WIDTH (in)	LESS THAN 3/16" THICK		3/16" TO 3/8" THICK	
SHEARING	ALL WIDTHS	+/- 1/16"		+/- 1/8"	
TOLERANCE	GAUGE/ THICK (in)	UP TO 72"		UP TO 120"	
		MAXIMUM OUT OF SQUARE	DIAGONAL MEASUREMENT DIFFERENCE	MAXIMUM OUT OF SQUARE	DIAGONAL MEASUREMENT DIFFERENCE
RESQUARING	26 TO 20 GAUGE	1/16"	1/8"	1/16"	1/8"
	19 TO 16 GAUGE	1/16"	1/8"	1/8"	1/4"
	15 TO 11 GAUGE	3/32"	3/16"	3/16"	3/8"
	10 GAUGE TO 3/8" THICK	1/8"	--	1/8"	--
TOLERANCE	DIAMETER OF CIRCLE	26 GAUGE TO 12 GAUGE		11 GAUGE	
CIRCLES	3" TO 48"	+/- 1/8"		+/- 3/16"	

- For information on **McNICHOLS®** Perforated Metal flatness tolerances, please refer to the Perforated Metal Flatness Tolerance Chart.

